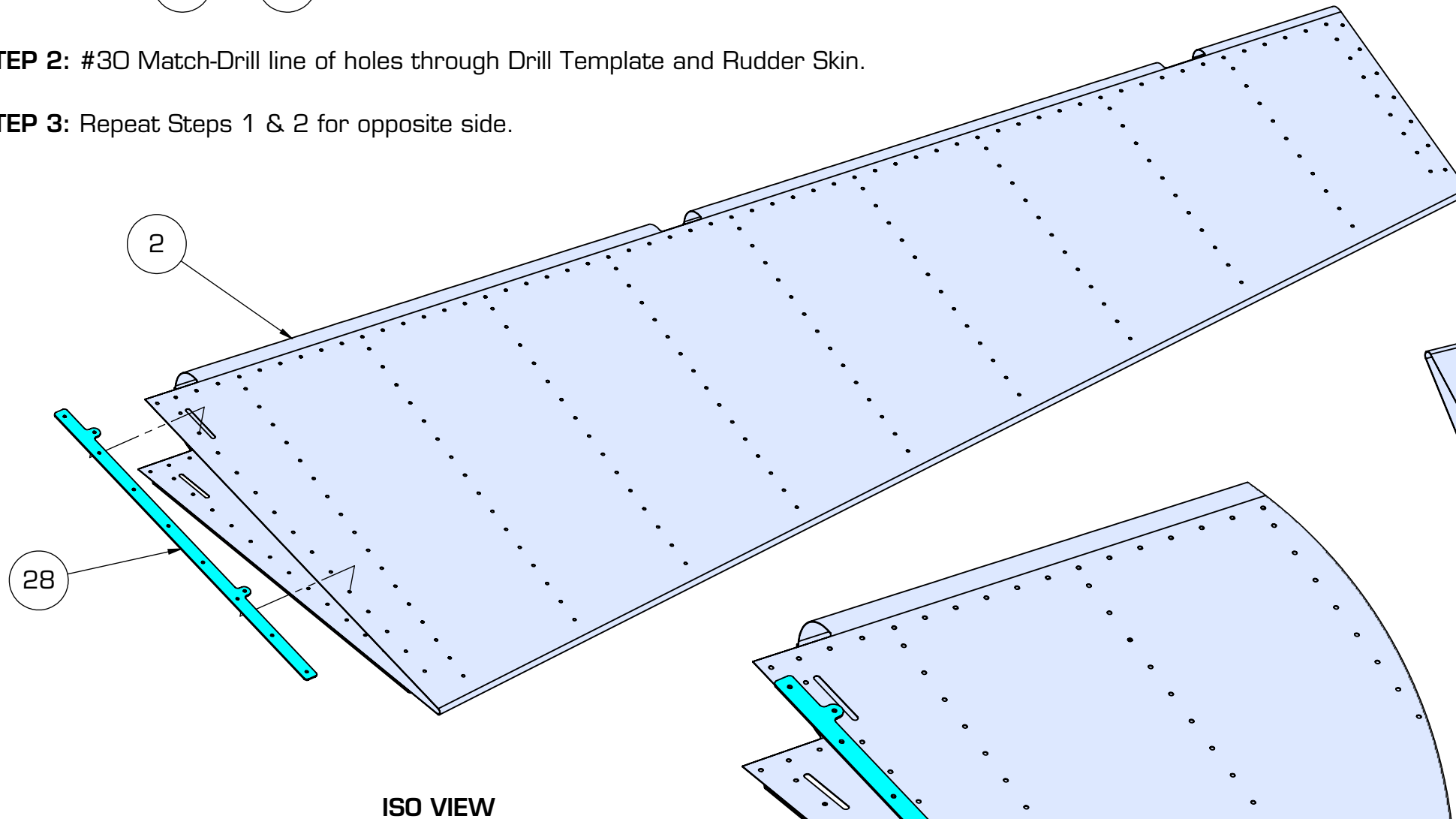
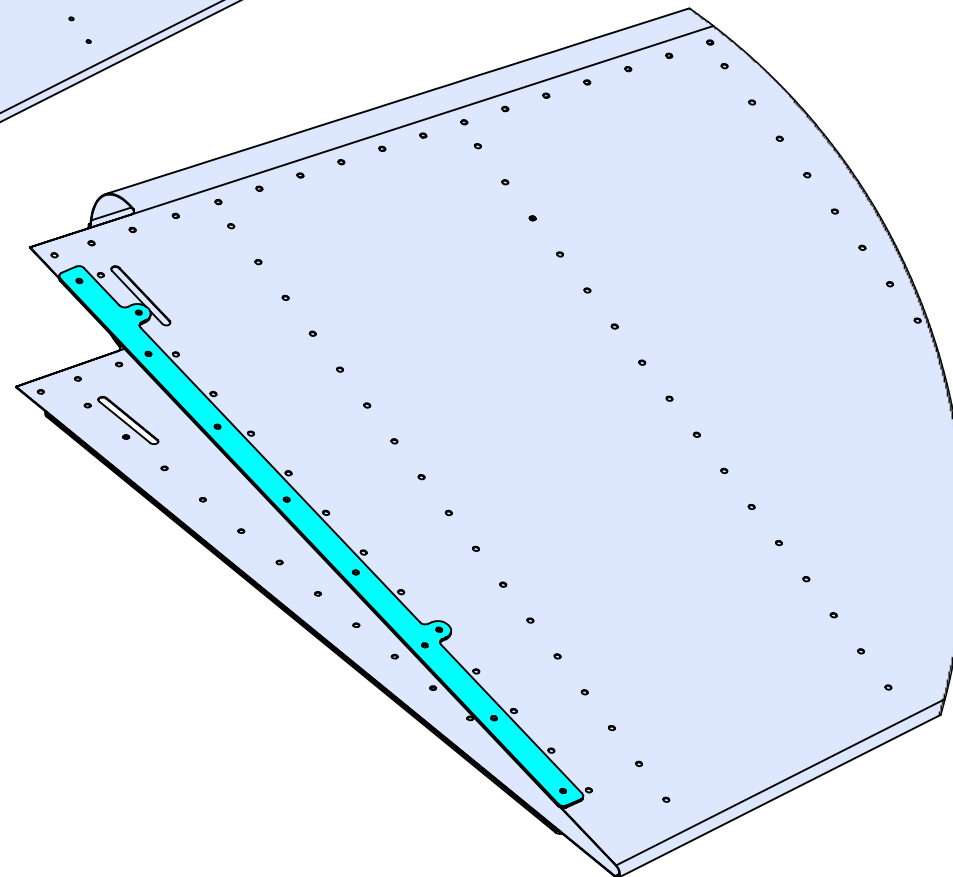


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2	R-15001-001	SKIN, RUDDER	1
28	DF-15020-001	RUDDER FAIRING DRILL TEMPLATE	1

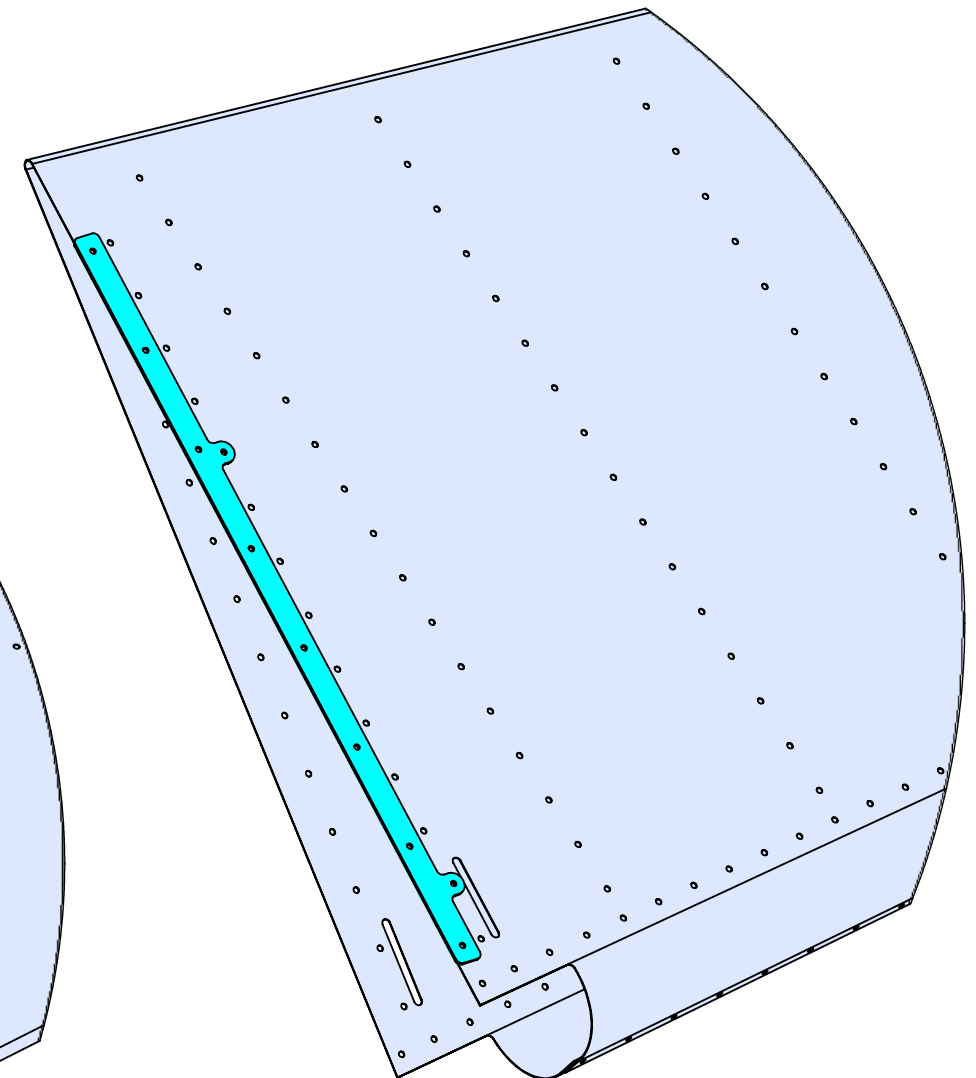
- STEP 1:** Cleco (28) to (2)
- STEP 2:** #30 Match-Drill line of holes through Drill Template and Rudder Skin.
- STEP 3:** Repeat Steps 1 & 2 for opposite side.



ISO VIEW



ISO VIEW
DRILL TEMPLATE ATTACHED
LEFT SIDE



ISO VIEW
DRILL TEMPLATE ATTACHED
RIGHT SIDE

R-15500 ASSEMBLY