



Step 1: Dimple the nutplate rivet hole locations on the F-14188B-L-1 and F-14188B-R-1 Brackets for the rivets as called out in Figure 1.

Dimple the rivet hole locations in the nutplates called out in Figure 1.

Step 2: Rivet the nutplates called out in Figure 1 to the brackets as shown in Figure 1.

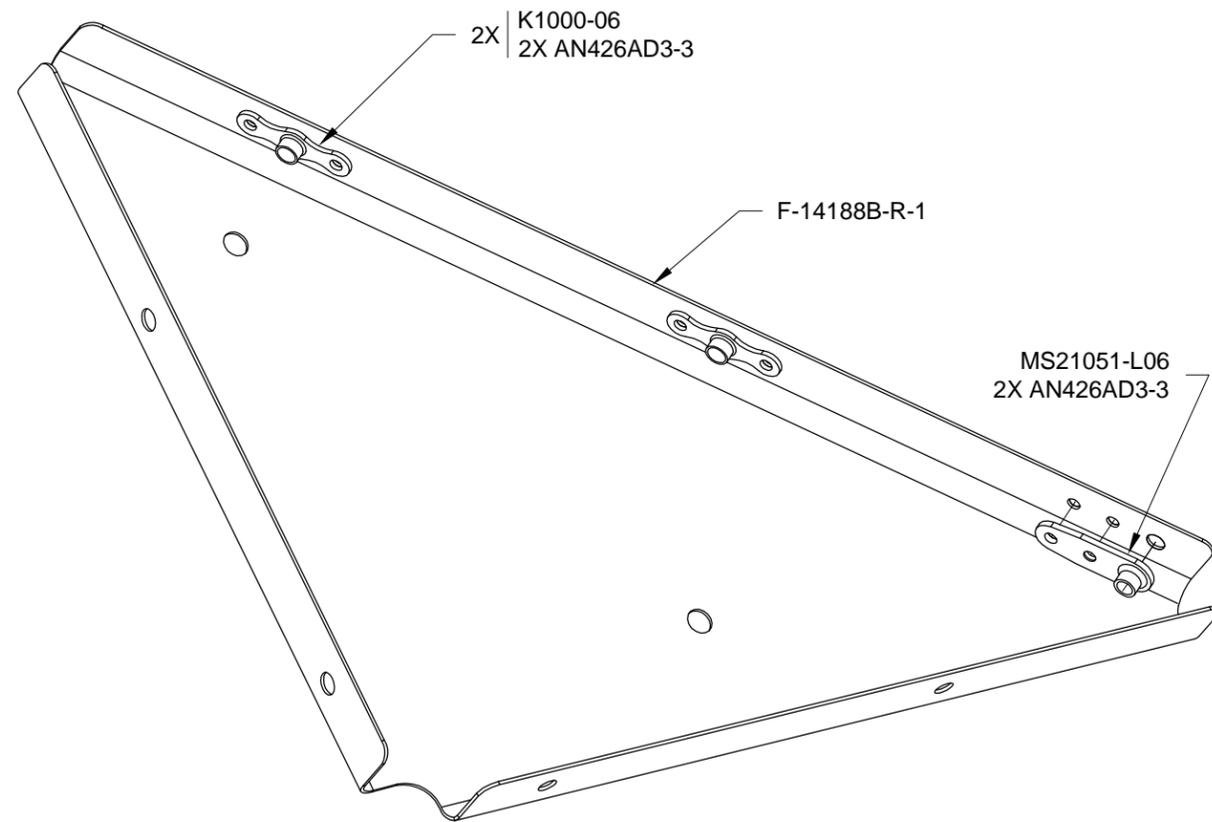


FIGURE 1: ATTACH NUTPLATES TO BRACKETS (RIGHT BRACKET SHOWN)

Step 3: Attach the F-14188B-L-1 and F-14188B-R-1 to the F-01452 Aft Tunnel Cover and to the F-14106 Wiring Channel as shown in Figure 2 using the hardware called out in Figure 2.

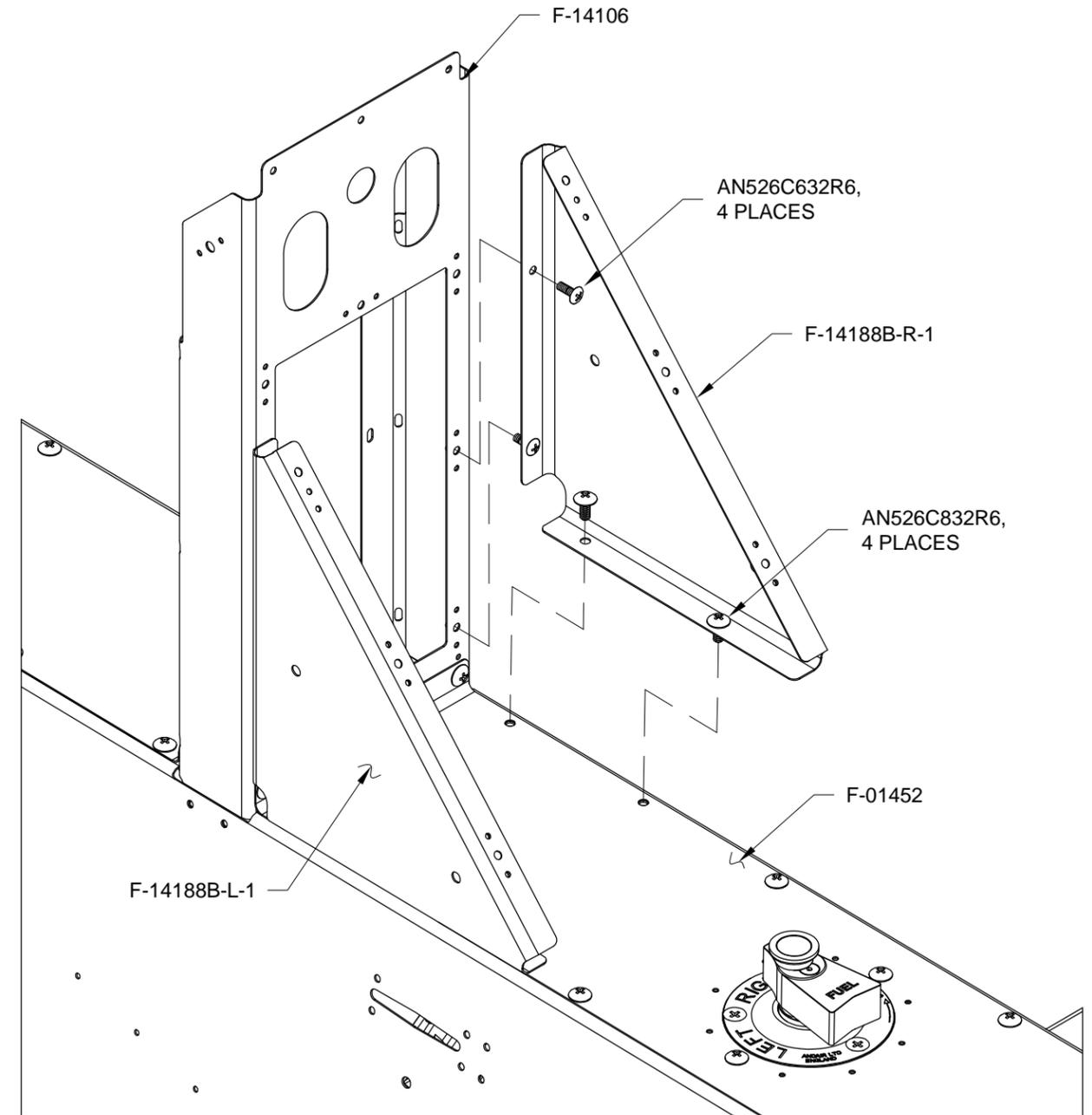


FIGURE 2: BRACKET INSTALLATION



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