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REVISION DESCRIPTION / NEW DOCUMENTATION:

Page 21iS/U-03 Memo: Step 2: used to say dimple #30 and now says "Dimple the #30 and #40 holes.

Page 21iS/U-16 Memo: Figure 2: Added "LEAVE OPEN" zone around 3 holes instead of one.

Page 21iS/U-23 Rev 1: Figure 2: Added "DO NOT RIVET!" callout to allow later installation of F-01233B-L-1 & -

R-1.