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#### **REVISION DESCRIPTION:**

Since all the KAI pages regarding W&B and the Installed Equipment list are similar, only a general description of the two types of changes made to various sections is provided below. These changes resulted from relocating the Weight and Balance Worksheet and the Installed Equipment List.

a. The Installed Equipment List was moved to the Maintenance Manual from the POH.

b. The Weight and Balance Worksheet and W&B-2 (the blank page that followed) were moved to the Maintenance Manual (Rev 9) from the Production Acceptance Procedure. The "WEIGHT AND BALANCE RECORD" page was page W&B-2 of the RV-12 Production Acceptance Procedures.

Example: Following is an example of how this change affected Section 44A Skyview Autopilot Servos.

"Step 6: In the RV-12 Maintenance Manual (MM) "INSTALLED EQUIPMENT LIST" table, mark the "DYNON AUTOPILOT SERVO" as installed in the "INSTALLED" column.

Enter 4.6 lb for "Weight", 101.5 in for "Location/Arm" and 467 in-lb "Moment" onto the same line as "DYNON AUTOPILOT SERVO".

# NOTE: The remaining steps on this page are only applicable to a flying aircraft.

Step 7: In the RV-12 Pilot Operating Handbook (POH) "YOUR AIRPLANE" table, enter the new total values for the arm, weight, and moment of the installed equipment.

Step 8: In the RV-12 POH "YOUR AIRPLANE" table, recalculate and enter new values for the Empty Weight, Empty Moment, and Empty Arm.

Step 9: Make an entry, as calculated in the previous step, on the WEIGHT AND BALANCE RECORD page of the RV-12 Maintenance Manual as follows:

As of this date: \_\_\_/\_\_\_/\_\_\_"

was

"Step 6: On Page 4-2 SkyView and 4-4 of the RV-12 Pilot Operating Handbook: Enter the text "AUTOPILOT" onto a blank line under the "ITEM" column in both tables.

Enter 4.6 lb for "Weight", 101.5 in for "Location/Arm" and 467 in-lb "Moment" onto the same line as "AUTOPILOT" in both tables.

Recalculate and enter new values for the Empty Weight, Empty Moment and Empty Arm on Page 4-4 of the POH.

Step 7: Make an entry on page W&B-2 of the RV-12 Production Acceptance Procedures as follows:

As of this date: \_\_\_/\_\_/\_\_\_"



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The changes described above were applied to the following pages. The updated Rev level is listed: 40-15 (Rev 2) 43-11 (Rev 2) 43B-08 (Rev 2) 43C-07 (Rev 1) 44A-05 (Rev 1) 44B-10 (Rev 1) 53-12 (Rev 3) 53B-06 (Rev 1) 53-06 (Rev 1) 61-08 (Rev 1)

Additional changes were also made and are described below in the usual manner.

Page 44A-04 REV 3: Add "(WITH FLAPS UP AND WITH FLAPS DOWN)" to the WARNING.

**Page: 44B-03 REV 1**: Add: "Step 4: Insert the bolt that will attach the Pitch Servo Pushrod Assembly to the arm of the Garmin GSA 28 Autopilot Servo. See Figure 2." Repaginate remaining steps.

Page 44B-06 REV 1: Add "(WITH FLAPS UP AND WITH FLAPS DOWN)" to the WARNING.

**Page 44B-07 REV 2**: Show additional cut lines for GMC 307 in Figure 2. Add "**(GMC 305)**" after hardware callouts in Figure 2.

**Page: 53-10 REV 2**: Deleted fuse amperage values shown in Figure 2, except for GPS ADSB, "2" AMP.

**Page: 53B-05 REV 1**: Deleted AMP values from fuses in Figure 2, except for GPS ADSB, "2" AMP.





# SECTION 44A: SKYVIEW AUTOPILOT SERVOS

IF DYNON AP SV32 AUTOPILOT (ROLL) SERVO

DATE OF COMPLETION: PARTICIPANTS:				
DATE: 04/01/14	REVISION: 1	RV-12	PAGE 44A-01	



Step 1: Cut all the wires coming from both IF DYNON AP SV32 Autopilot Servos to be 7 inches long.

## NOTE: See chapter 5W Open Barrel Crimp. For a good example of an open barrel crimp see the WH-00045 Options Harness.

Step 2: Strip the ends of all the wires coming from both IF DYNON AP SV32 Autopilot Servos and crimp an ES-00006 Molex Socket, .093" (18-22) onto the end of each wire.

<u>Step 3:</u> Insert the wires from each IF DYNON AP SV32 Autopilot Servo into an ES-00009 Molex Receptacle, 9 Position (.093" Sockets) as shown in Figure 1. Numbers identifying the wire positions are molded into the back of the connector.



#### FIGURE 1: SERVO CONNECTIONS

<u>Step 4:</u> Connect the Roll Servo Pushrod Assembly to the IF DYNON AP SV32 Autopilot Servo as shown in Figure 2.

<u>Step 5:</u> Mate the Molex connector on the IF DYNON AP SV32 Autopilot Servo to the Molex connector on the WH-00045 Options Harness as shown in Figure 2.

If your aircraft does not have a Molex connector on the autopilot servo wires go to Page 44A-06, Step 1 for instructions to reconfigure your harness to mate to the servo Molex connector.

<u>Step 6:</u> Bolt the IF DYNON AP SV32 Autopilot Servo to the F-1286B-L & -R Servo Angles using Loctite 242 or equivalent medium thread locker. Place the ring terminal on the WH-F450 (BLK) under the head of one of the aft bolts. See Figure 2.

<u>Step 7:</u> Install a tie-wrap around the IF DYNON AP SV32 Autopilot Servo to secure the Molex connectors as shown in Figure 2.

LEFT FLAPERON PUSHROD ASSEMBLY

<u>Step 8:</u> Remove the hardware holding the left Flaperon Pushrod Assembly to the WD-1215-L Flaperon Torque Arm.

Step 9: Using new hardware provided, attach the Roll Servo Pushrod Assembly and Flaperon Pushrod Assembly to the WD-1215-L Flaperon Torque Arm. See Figure 2.

<u>Step 10:</u> Reinstall the bolt and nut used to attach the right Flaperon Pushrod Assembly to the WD-1215-R Flaperon Torque Arm for the orientation shown in Figure 2.

AN3-14A (REPLACES EXISTING BOLT) | WASHER 5702-475-48 Z3 (UNDER HEAD OF BOLT) NAS1149F0363P (UNDER NUT) AN365-1032

ROLL SERVO PUSHROD ASSEMBLY



WH-00045

AN3-10A

AN365-1032

WASHER 5702-475-48 Z3 (UNDER HEAD OF BOLT)

WD-1215-R -

REINSTALL BOLT AND NUT FOR ORIENTATION SHOWN

RIGHT FLAPERON PUSHROD ASSEMBLY

WD-1215-L

Ø

ROD END AND ATTACH

HARDWARE SHOWN

TRANSPARENT

NAS1149F0363P (UNDER NUT)



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Step 1: Insert the bolt that will attach the Pitch Servo Pushrod Assembly to the arm of the IF DYNON AP SV32 Autopilot Servo.

Step 2: Attach the autopilot servo to the F-1215-R Seat Rib and F-1269 Servo Doubler using the hardware called out in Figure 1 and Loctite 242 or equivalent medium thread locker.

Step 3: Connect the Pitch Servo Pushrod Assembly to the tab on the WD-1210 Control Column and the IF DYNON AP SV32 Autopilot Servo arm. See Figure 1.



Step 4: Connect the spade terminal on the red wire coming from the Molex connector mating to the IF DYNON AP SV32 Autopilot Servo with the appropriate gender spade connector coming from the ES-00103 Noise Filter. See Figures 2 and 3.

Connect the spade terminal on the red wire coming from the WH-0045 Options Harness to the remaining spade connector on the noise filter.

Connect the ring terminals on the noise filter ground wire and WH-F451 (BLK) to the F-1215-R Seat Rib. See Figures 2 and 3.

GROUND SCREW ON SEAT RIB

TO RED WIRE COMING FROM WH-00045

TO RED WIRE COMING FROM MOLEX CONNECTOR

## FIGURE 2: NOISE FILTER DETAIL

Step 5: Mate the Molex connector on the IF DYNON AP SV32 Autopilot Servo to the Molex connector on the WH-00045 Options Harness and WH-00046 Fuselage Harness as shown in Figures 1 and 3.

If your aircraft does not have a Molex connector on the autopilot servo wires go to Page 44A-06, Step 4 for instructions to reconfigure your harness to mate to the servo Molex connector.

Step 6: Install a tie-wrap around the IF DYNON AP SV32 Autopilot Servo to secure the Molex connectors and ES-00103 Noise Filter as shown in Figures 1 and 3. Tie-wrap wires as required to prevent wires from chafing.

WARNING: WHEN FINISHED INSTALLING THE AUTOPILOT SERVOS, MOVE THE CONTROL STICK THROUGHOUT ITS ENTIRE RANGE OF TRAVEL MANY TIMES (WITH FLAPS UP AND WITH FLAPS DOWN) TO CHECK FOR AN OVER-CENTER CONDITION OF THE AUTOPILOT SERVOS (A CONDITION WHERE THE SERVO ARM AND PUSHROD BECOME CLOSE TO PARALLEL AND THE CONTROL SYSTEM LOCKS).







Step 4: Navigate to the Van's Aircraft web site downloads page. Download and install the latest SkyView Software and Settings on both screens (this will also install the latest firmware).

Download and install from the same location the RV-12 autopilot pre-sets file.

Check the setup menu to confirm that the latest firmware is installed on both screens if applicable (the firmware level is also visible during the boot sequence).

Finish the installation per the instructions in the SkyView System Installation Guide. See the Dynon web site.

Step 5: Download the latest RV-12 overall Electrical Schematic from the Van's Aircraft web site.

some steps may not be applicable.

Step 6: In the RV-12 Maintenance Manual (MM) "INSTALLED EQUIPMENT LIST" table, add "DYNON AUTOPILOT SERVO" to the "ITEM" column. On the same line add a checkmark to the "INSTALLED" column.

Enter 4.6 lb for "Weight", 101.5 in for "Location/Arm" and 467 in-lb "Moment" onto the same line as "DYNON AUTOPILOT SERVO".

Step 7: In the RV-12 Pilot Operating Handbook (POH) "YOUR AIRPLANE" table, enter the new total values for the arm, weight, and moment of the installed equipment.

Step 8: In the RV-12 POH "YOUR AIRPLANE" table, recalculate and enter new values for the Empty Weight, Empty Moment, and Empty Arm.

Step 9: Make an entry, as calculated in the previous step, on the WEIGHT AND BALANCE RECORD page of the RV-12 Maintenance Manual as follows:

As of this date: / / the following values represent current Weight and Balance calculations resulting from the installation of the Dynon Autopilot Servo Optional Kit.

Revised Empty Weight: lbs Revised Empty Moment: in-lbs Revised Empty Arm: in

inspection.

Step 10 (ELSA): Make an appropriate entry in the airframe logbook. See example below:

Installed the DYNON AUTOPILOT SERVO option in accordance with Van's Aircraft KAI Section 44A and confirmed proper operation.

Signature \_

Certificate # \_\_\_

Step 10 (SLSA): Complete the notification N 16-10-11 (available from the Van's Aircraft web site) corresponding to the DYNON AUTOPILOT SERVO installation.

Step 11: Section complete.

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#### NOTE: Any weight and balance information recorded for the aircraft must be updated. Depending on the state of your kit

#### NOTE: Steps 7-9 on this page are only applicable if a final weight and balance as specified in the PAP has been completed.

Signed:

#### NOTE: The remaining steps on this page are only applicable for aircraft which have passed a final airworthiness

	DATE: 05/24/16	REVISION: 4	RV-12	PAGE 44A-05
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NOTE: This page applies to kits with a date of purchase of the empennage, wing, fuselage or finish kit prior to September 2011.

Step 1: Cut the spade connectors off the ends of the seven WH-B170 Autopilot Harness wires. (These spade connectors were installed per Page 31-09, Step 11.)

#### NOTE: See chapter 5W Open Barrel Crimp.

Step 2: Strip the ends of the seven WH-B170 Autopilot Harness wires and crimp an ES-00005 Molex Pin, .093" (18-22) onto the end of each wire.

Step 3: Insert the seven WH-B170 Autopilot Harness wires into an ES-00010 Molex Plug, 9 Position as shown in Figure 1. Numbers identifying the wire positions are molded into the back of the connector.

Continue the installation process by returning to Page 44A-03, Step 6.



#### FIGURE 1: WH-B170 CONNECTION TO ROLL SERVO

NOTE: DO NOT cut the male spade connector off the red WH-RV12-OPTIONAL harness and WH-B170 Autopilot Harness wires.

Step 4: Cut the four female spade connectors off the ends of the WH-RV12-OPTIONAL harness wires and WH-B170 Autopilot Harness wires. (Each spade connector is crimped onto two wires. These spade connectors were installed per Page 31-09, Step 8.)

Cut the male spade connector off the ORN WH-RV12-OPTIONAL harness and WH-B170 Autopilot Harness wires.

Cut the male spade connector off the WHT/BLK WH-RV12-OPTIONAL harness and WH-B170 Autopilot Harness wires.

NOTE: See chapter 5W Open Barrel Crimp.

Step 5: Strip the ends of the twelve WH-RV12-OPTIONAL/WH-B170 Autopilot Harness wires. Twist together the stripped ends of each pair of like colored wire and crimp an ES-00003 Molex Pin, .093" (14-20) onto the end of each wire pair.

Step 6: Insert the six WH-RV12-OPTIONAL/WH-B170 Autopilot Harness wire pairs into an ES-00010 Molex Plug, 9 Position as shown in Figure 2. Numbers identifying the wire positions are molded into the back of the connector.

Step 7: Cut a piece of 22 gauge wire 3 1/2 inches long.

Strip one end and crimp on an ES-00005 Molex Pin, .093" (18-22).

Strip the other end and crimp on an ES 421-108 Female Spade Connector.

Insert the Molex pin end of the wire into position 6 of the ES-00010 Molex Plug, 9 Position as shown in Figure 2.

Continue the installation process by returning to Page 44A-04, Step 6.



FIGURE 2: WH-RV12-OPTIONAL & WH-B170 CONNECTION TO PITCH SERVO