

Step 1: Machine countersink the nutplate attach holes in the top of the F-1207J Attach Angle.

Step 2: Rivet the nutplate shown in Figure 1 to the top of the F-1207J Attach Angle.

Step 3: Cleco then rivet the F-1207J Attach Angle to the F-1207C-R Baggage Bulkhead, F-1207K Brace Angle and F-1224-R Baggage Floor as shown in Figure 1.

Step 4: Rivet the F-1254-L & -R Support Frames to the Roll Bar Assembly and F-1234-L & -R Canopy Decks.

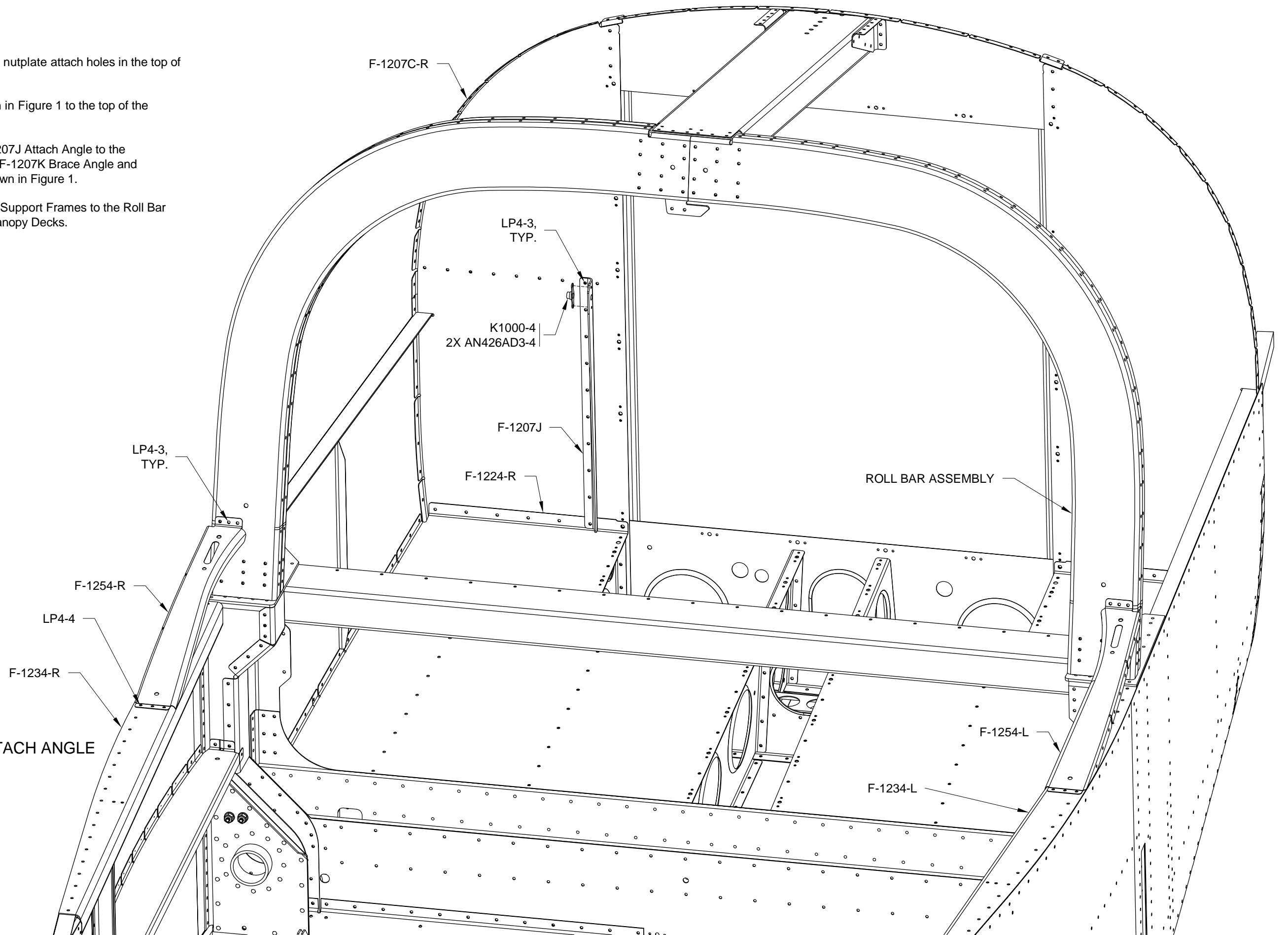


FIGURE 1: TANK ATTACH ANGLE