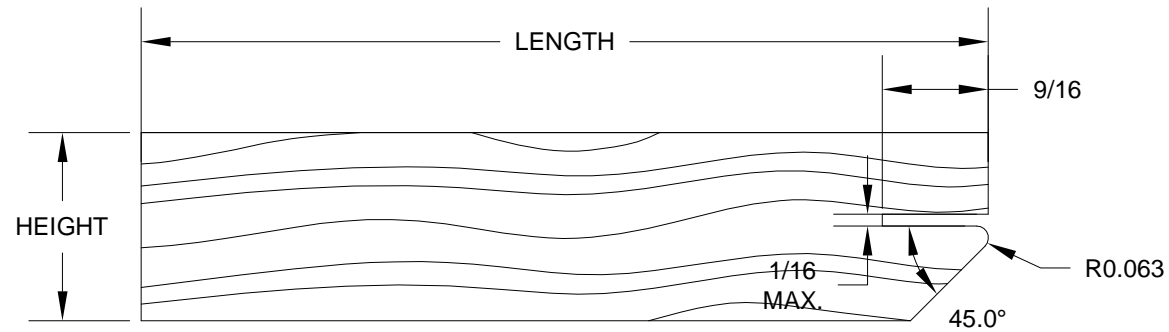
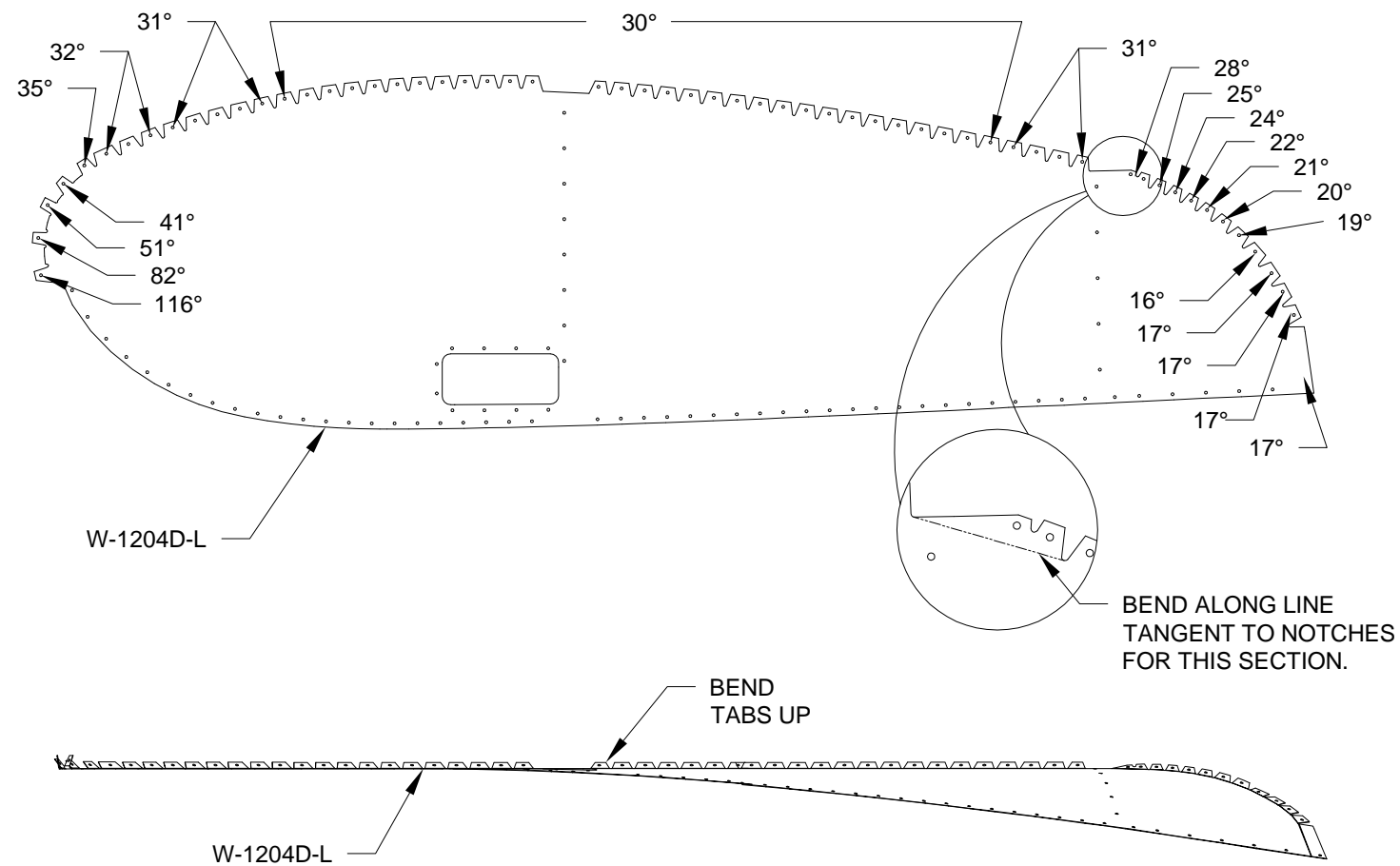


**NOTE:** The W-1204D Wing Tip Close-Out for the right wing should be bent to mirror the left.

**Step 1:** Fabricate a bending tool from a piece of wood 1/2-3/4 inches thick. See Figure 1. To use the bending tool, slide the slot in the bending block over the tab so that the edge of the tab hits the back of the slot and bend the tab. This will give the proper flange height. Bend the tabs of one of the W-1204D Wing Tip Close-Outs as shown in Figure 2. Set the bending tool aside for future use (Page 25-02, Step 1).

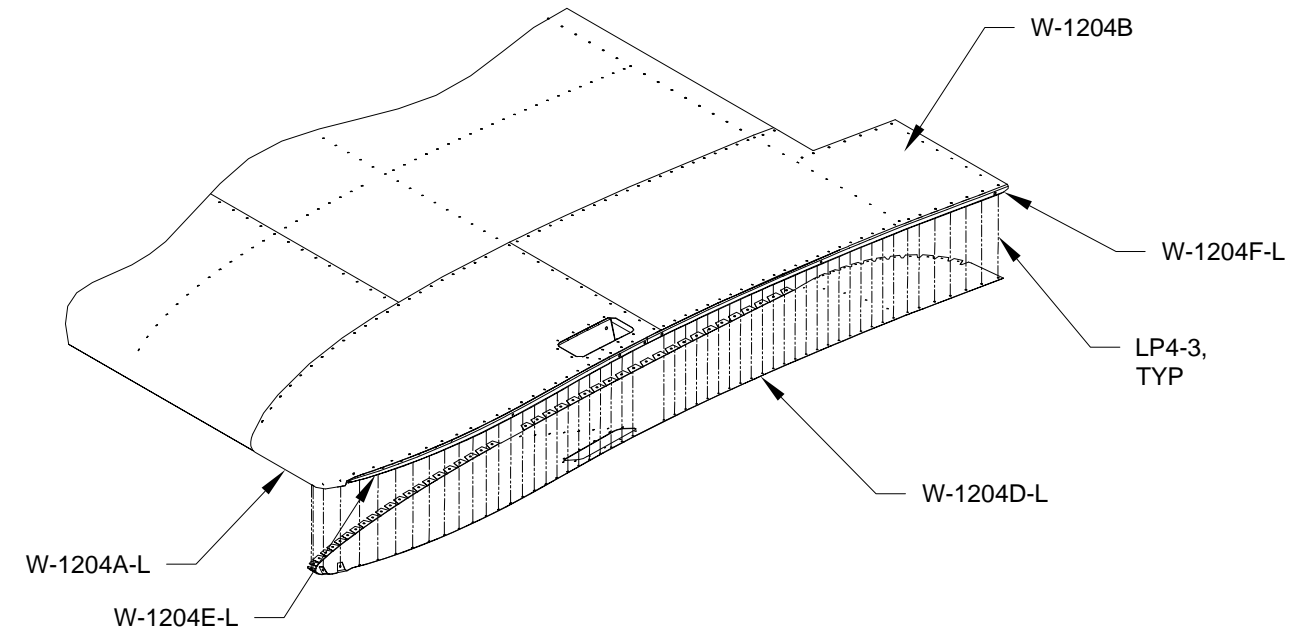


**FIGURE 1: BENDING TOOL FABRICATION**



**FIGURE 2: MODIFYING THE WING TIP CLOSE-OUT (LEFT SHOWN)**

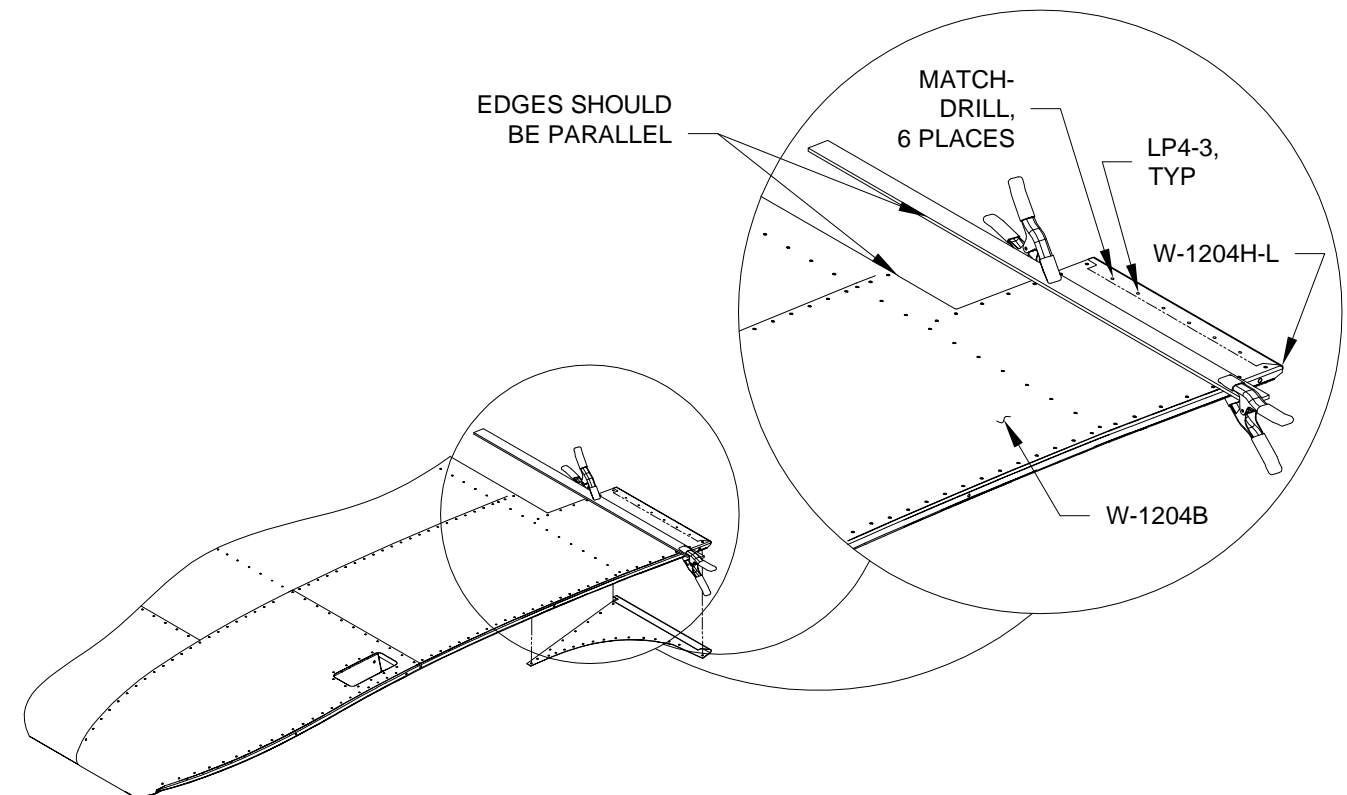
**Step 2:** Cleco the W-1204D-L Wing Tip Close-Out to the wing as shown in Figure 3. Check to be sure that the fit is good and adjust the bend angles of the wing tip close-out tabs if/as required. When satisfied with the fit of the wing tip close-out, rivet to the wing.



**FIGURE 3: ATTACHING THE WING TIP CLOSE-OUT**

**Step 3:** Cleco the W-1204H-L Wing Tip Trailing Edge to the W-1204D-L Wing Tip Close Out and to the W-1213-L Tip Rib. Clamp a straight edge on top of the W-1204B Wing Tip Aft Skin as shown in Figure 4 and confirm that the wing tip trailing edge is parallel to the trailing edge of the wing as shown in Figure 4. When satisfied with the placement, match-drill #30 the wing tip trailing edge to the wing tip aft skin. Rivet the wing tip trailing edge to the wing tip aft skin, wing tip rib, and wing tip close out.

**Step 4:** Repeat Steps Pg 17-05 Step 1 through Step 3 on this page for the right wing.



**FIGURE 4: ATTACHING THE WING TIP TRAILING EDGE**