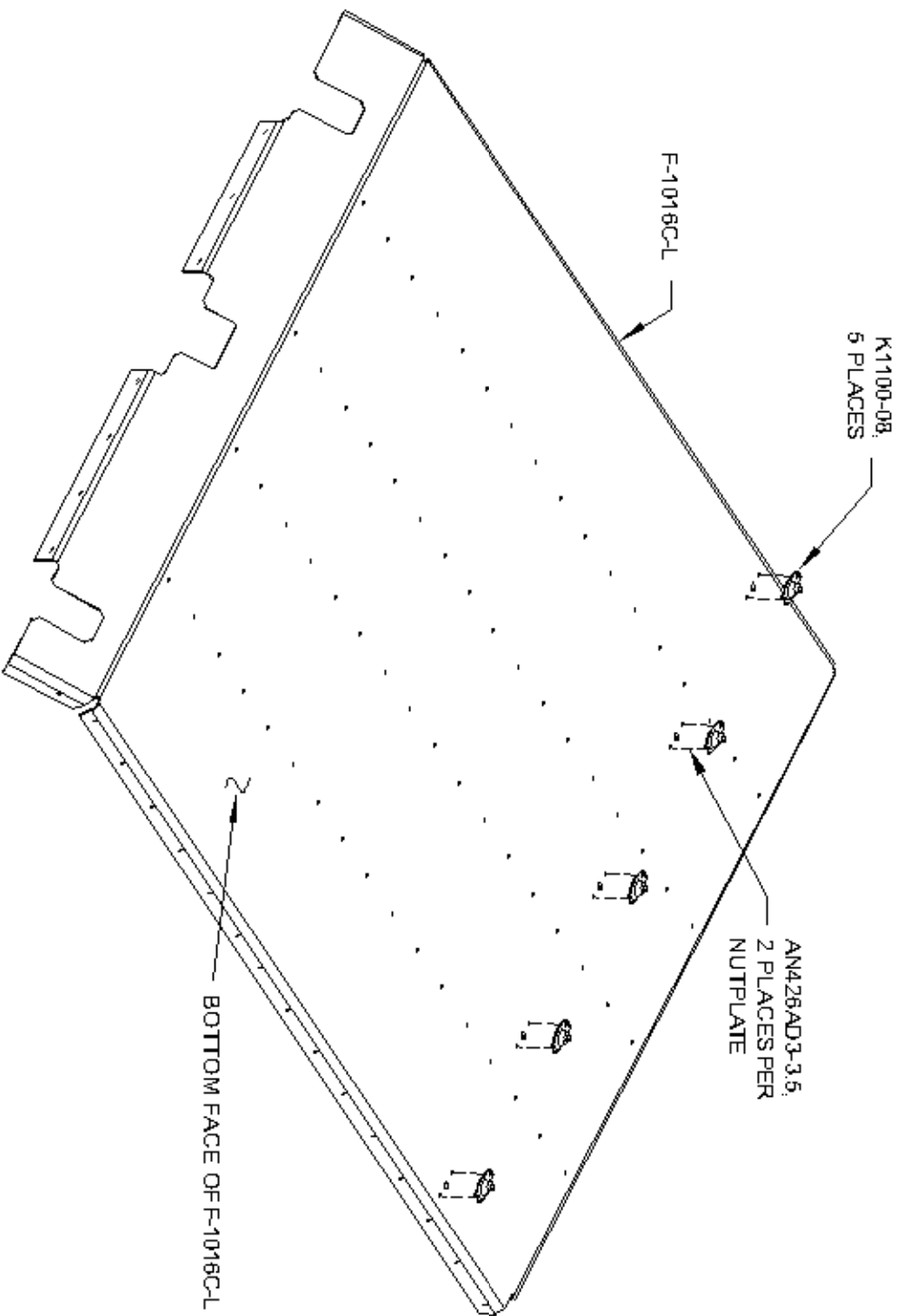


**NOTE: The instructions on this page show how to install the F-1016C-L Floor Pan. The right installation is a mirror of the left.**

**Step 1 (Standard Kit):** Force the F-1016-L Outbd Foot Well Rib and the F-1016F-L Inbd Foot Well Rib apart slightly then insert and cleco the F-1016C-L Floor Pan in place. See Figure 2. Final-Drill #30 the holes common between the outbd and inbd foot well ribs and the floor pan. Final-Drill #30 the holes common between the F-1005A Rear Spar Bulkhead and the floor pan. Match-Drill #30 the holes in the forward flanges of the floor pan into the F-1004B Center Section Bulkhead.

**Step 2 (Standard Kit):** Final-Drill #19 the screw holes and Final-Drill #40 the corresponding nutplate attach holes in the bottom face of the F-1016C-L Floor Pan. Final-Drill #30 the remaining holes in the bottom face of the floor pan. See Figure 1.

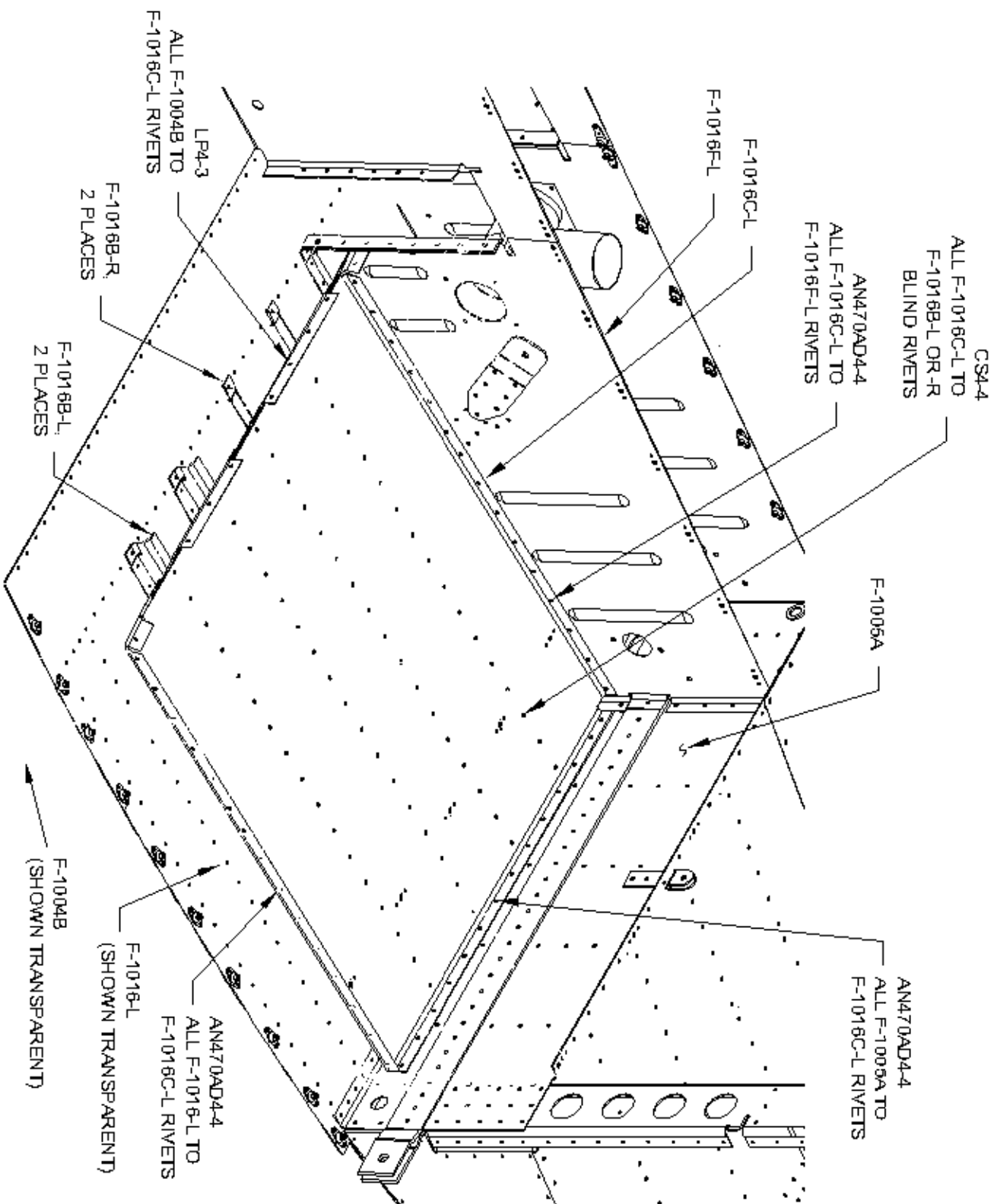
**Step 3 (Standard Kit):** Remove the F-1016C-L Floor Pan. Deburr the holes and edges of the floor pan and the holes drilled in the under structure in Step 2. Dimple all the rivet holes in the bottom face of the floor pan, see Figure 1. Dimple the screw holes in the bottom face of the floor pan for the head of an #8 screw (flush face on top side). Prime the floor pan if desired. Dimple the nutplates.



**FIGURE 1: FLOOR PAN NUTPLATE INSTALLATION**

**Step 4 (Standard Kit):** Rivet the five nutplates to the bottom side of the F-1016-L Floor Pan per the callouts in Figure 1.

**Step 5 (Standard & Quick Build Kit):** Cleco the F-1016C-L Floor Pan in place then rivet the floor pan to the F-1016-L Outbd Foot Well Rib, F-1016F-L Inbd Foot Well Rib, F-1005A Rear Spar Bulkhead, and F-1004B Center Section Bulkhead per the callouts in Figure 2. Blind Rivet the floor pan to the F-1016B-L and -R Floor Sufferers per the callouts in Figure 2.



**FIGURE 2: FLOOR PAN INSTALLATION**